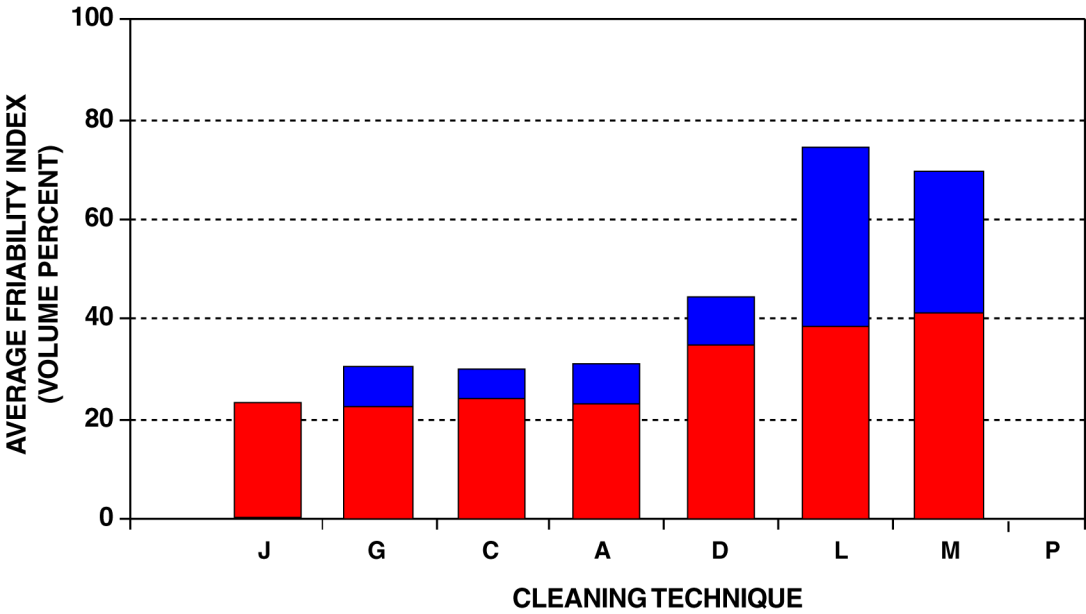
100
80
60
40
20
0
AVERAGE FRIABILITY INDEX
(VOLUME PERCENT)
J
G
C
A
D
L
M
P
CLEANING TECHNIQUE